

Start Time: March 14, 2024 | 7:30 AM PDT | 10:30 AM EDT | 3:30 PM CET

Layout Optimization of Half-Bridge Topologies

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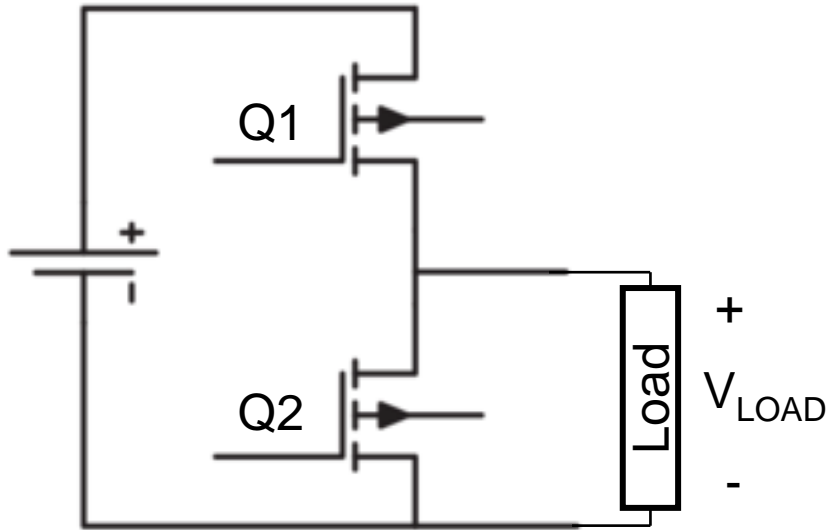


Introduction

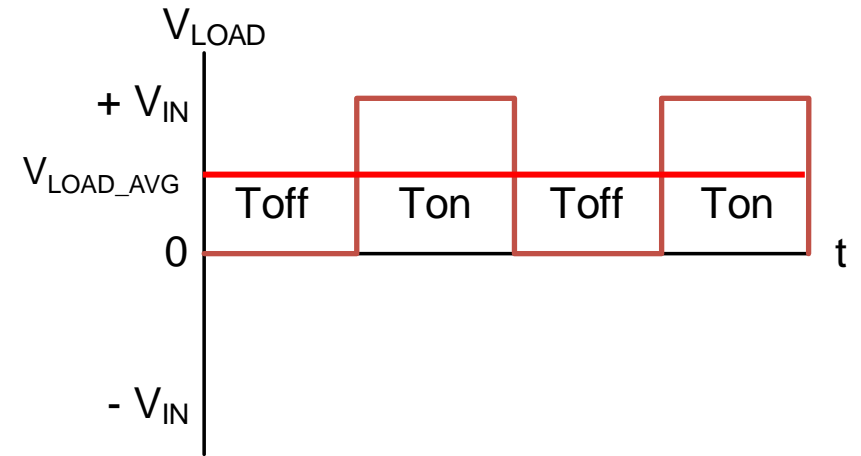
Half bridges are the most basic form of switching converters, and the *bread and butter* of MPS

- What do we understand for *Half bridge*?
- Which are the most common half bridge topologies in DC/DC conversion?
- How to identify the critical current paths in these topologies, and how to minimize their Electromagnetic Interferences (EMI)
- Empirical results of radiated emissions testing based on different VIN routing styles for a Buck

Half-Bridge

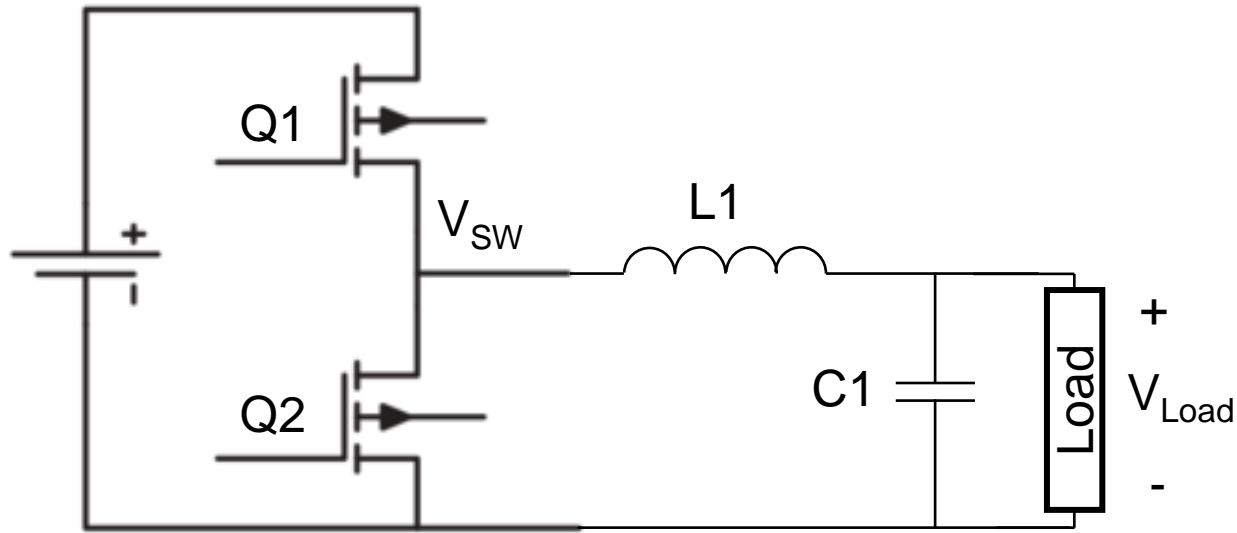


Half-Bridge

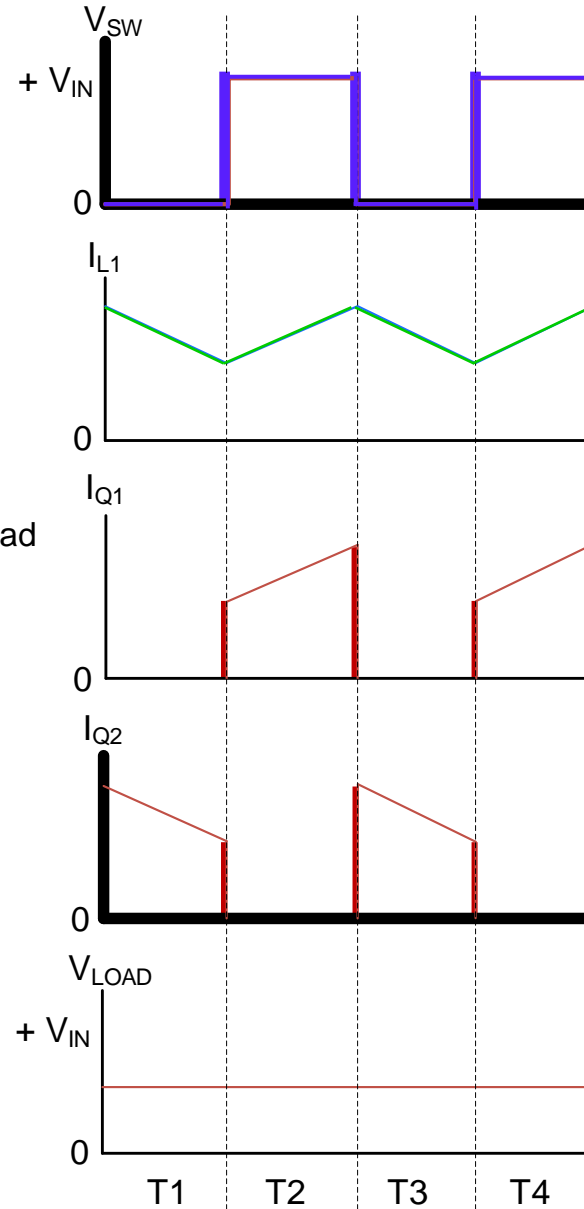


$$V_{LOAD_AVG} = V_{IN} \times T_{on} / (T_{on} + T_{off})$$

Buck Converter



Buck Converter



High dV/dt

$\text{high } \frac{dV}{dt} \Rightarrow E - \text{Field}$

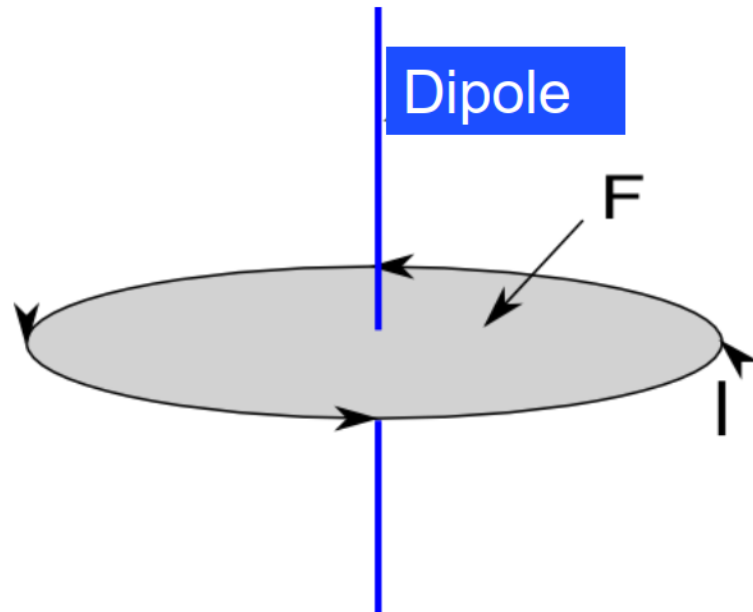
Increase with voltage
Increase with antenna size
and height above PCB

High di/dt

$\text{high } \frac{di}{dt} \Rightarrow H - \text{Field}$

Increase with current
Increase with loop size
and height above PCB

Magnetic Dipole Antenna



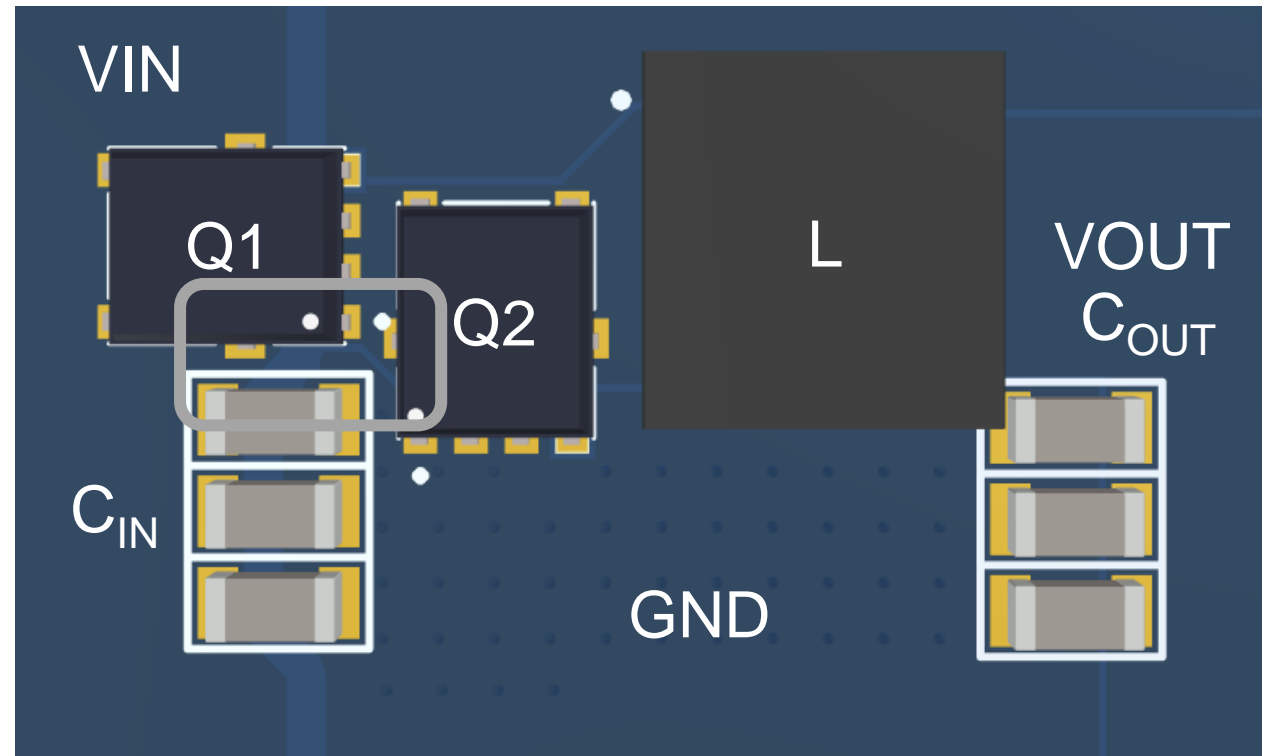
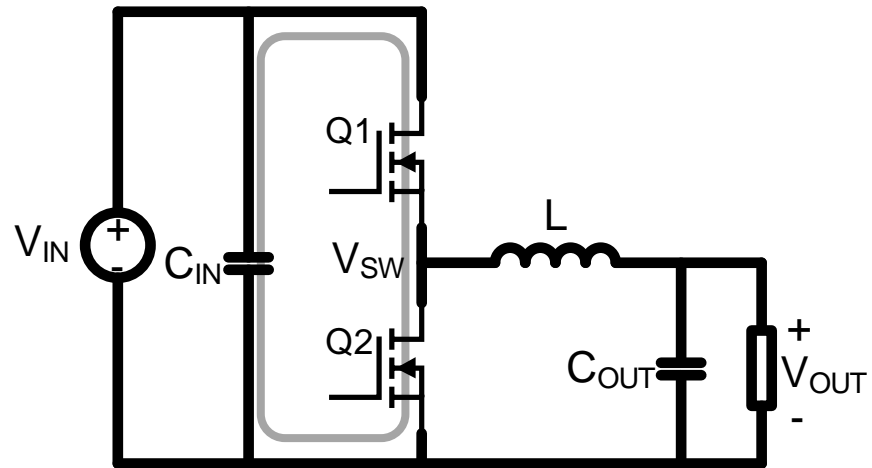
AC current flowing through a conductor creates a magnetic dipole antenna

It radiates in the same way an electric dipole does

Radiation increases with area and current magnitude

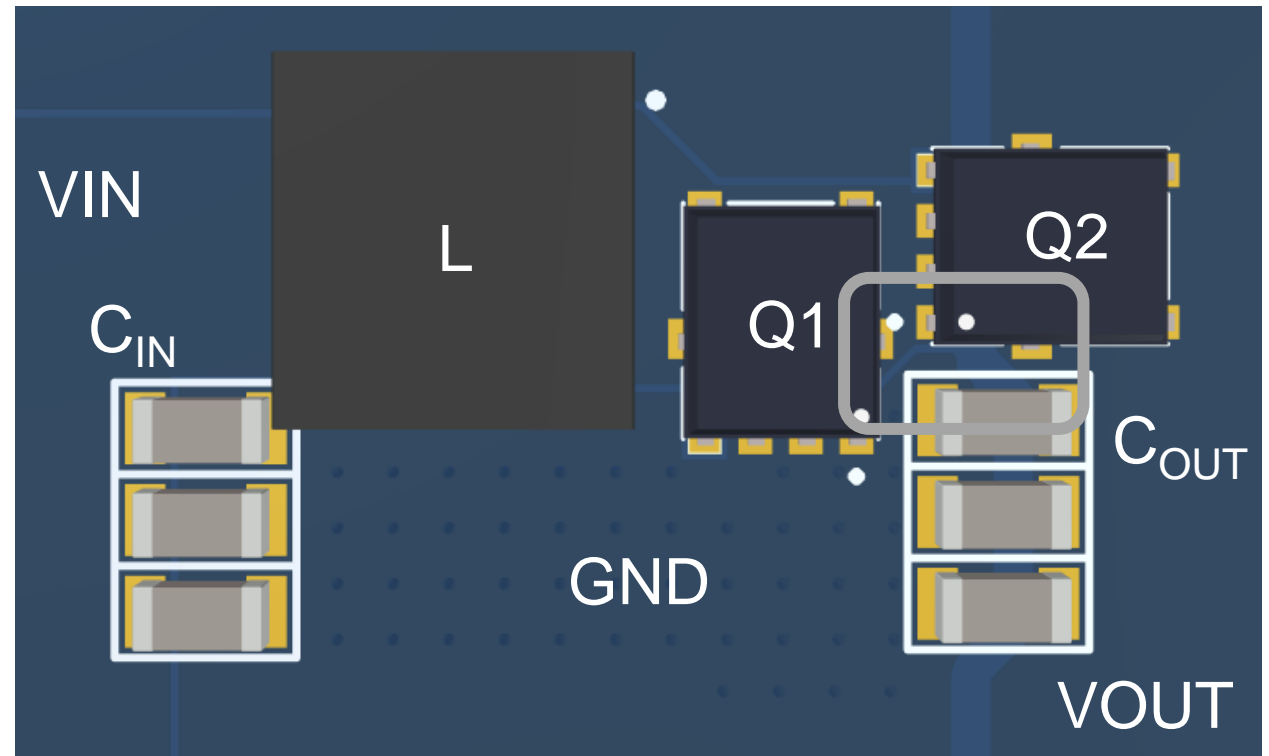
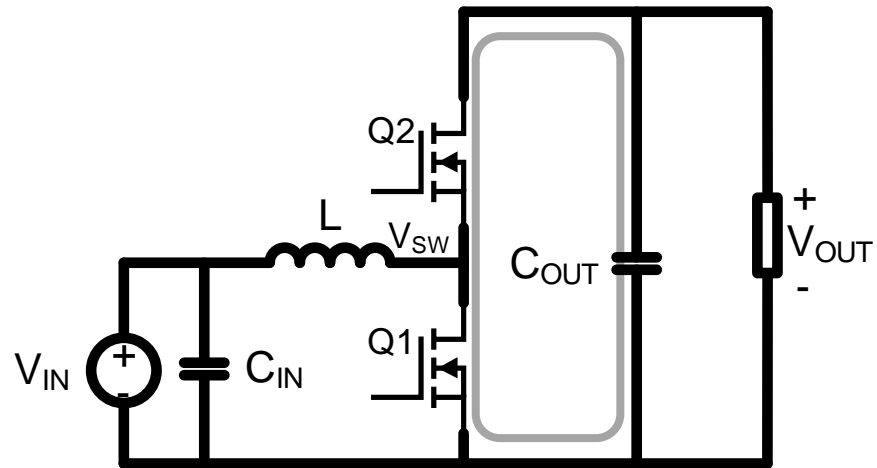
Identifying the Critical Loop in Different Topologies

Buck Converter



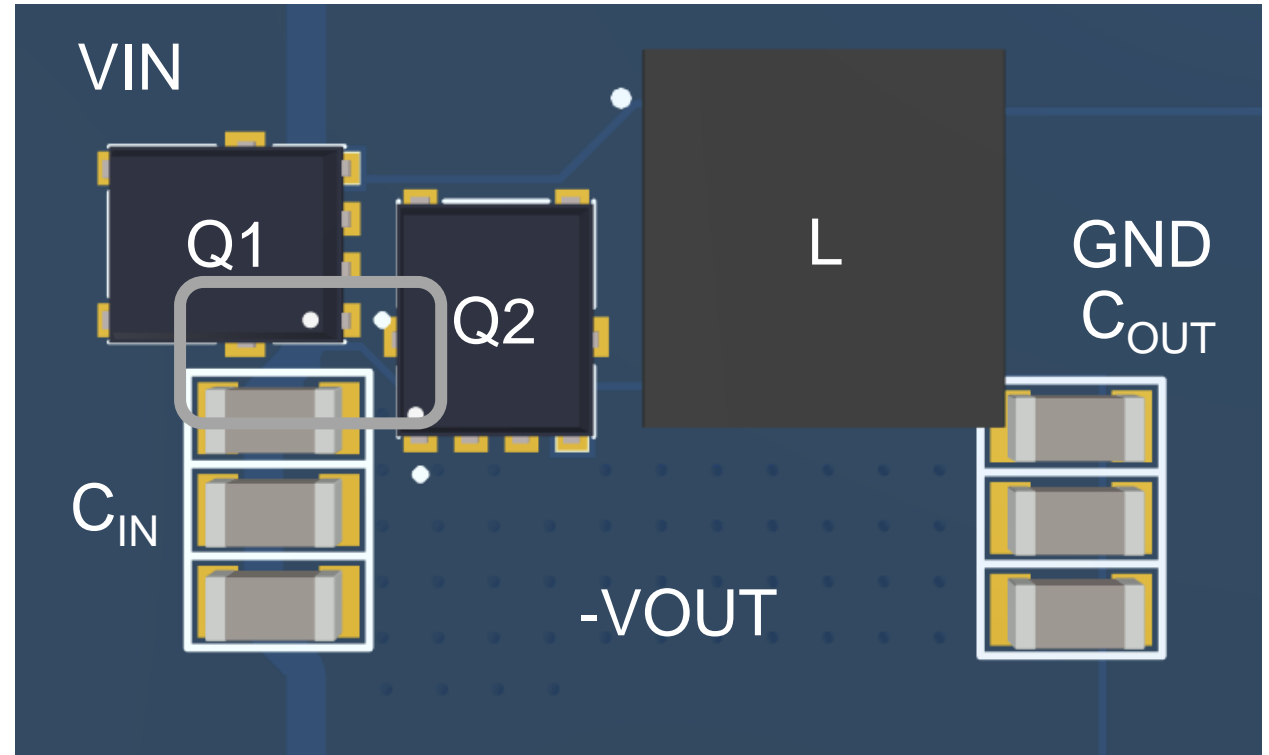
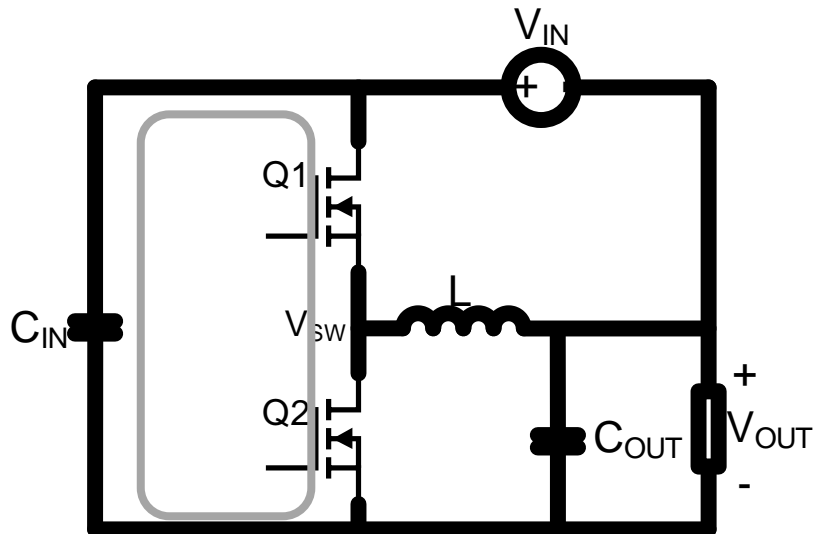
Identifying the Critical Loop in Different Topologies

Boost Converter



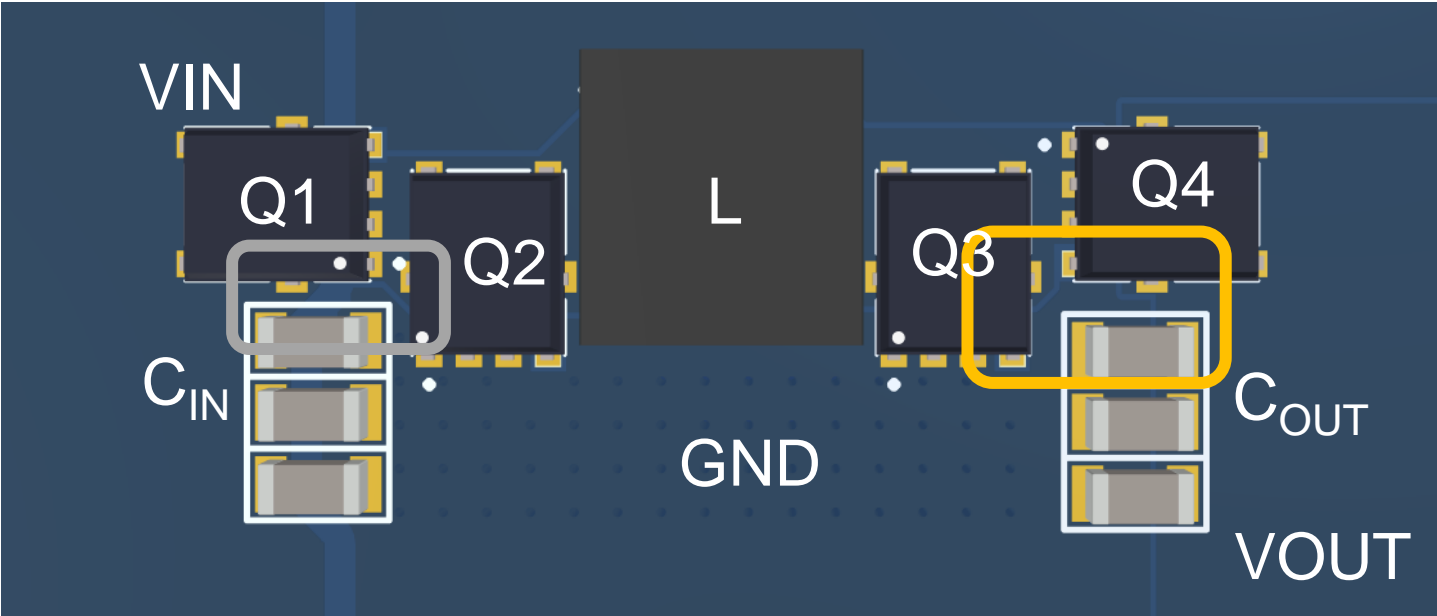
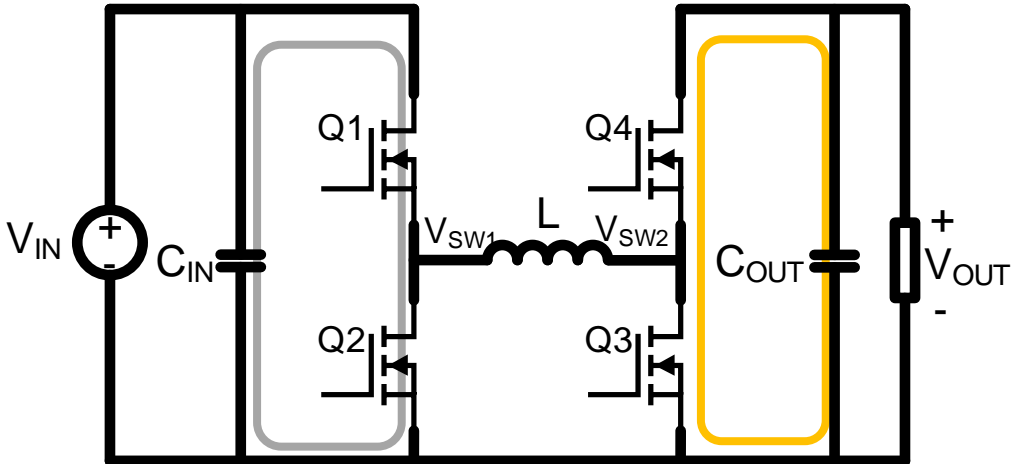
Identifying the Critical Loop in Different Topologies

Inverting Buck-Boost Converter

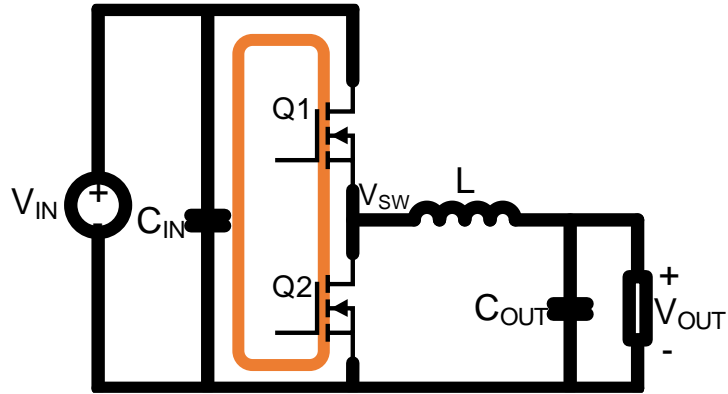


Identifying the Critical Loop in Different Topologies

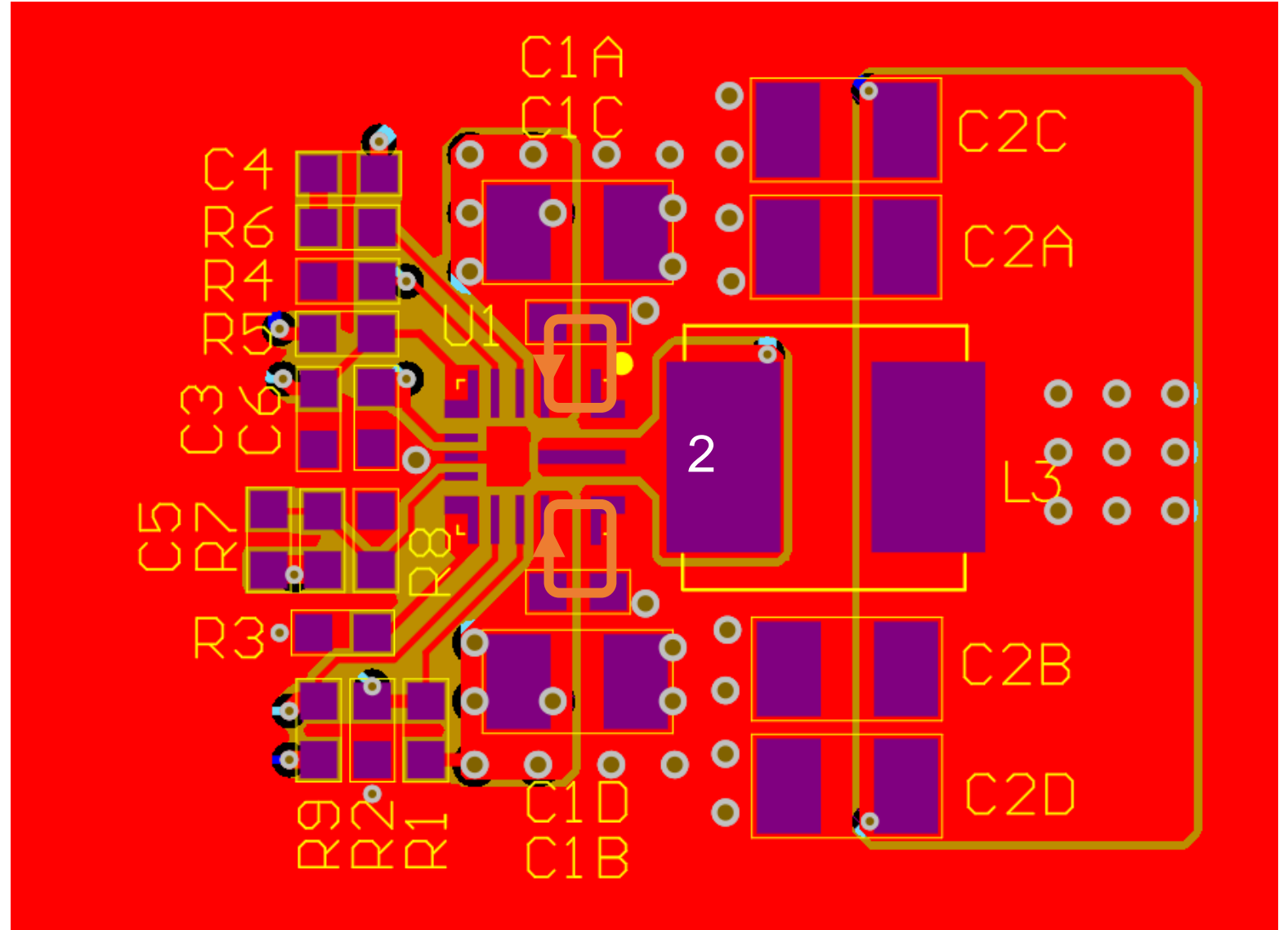
4 Switch Buck-Boost



Monolithic Buck IC Layout

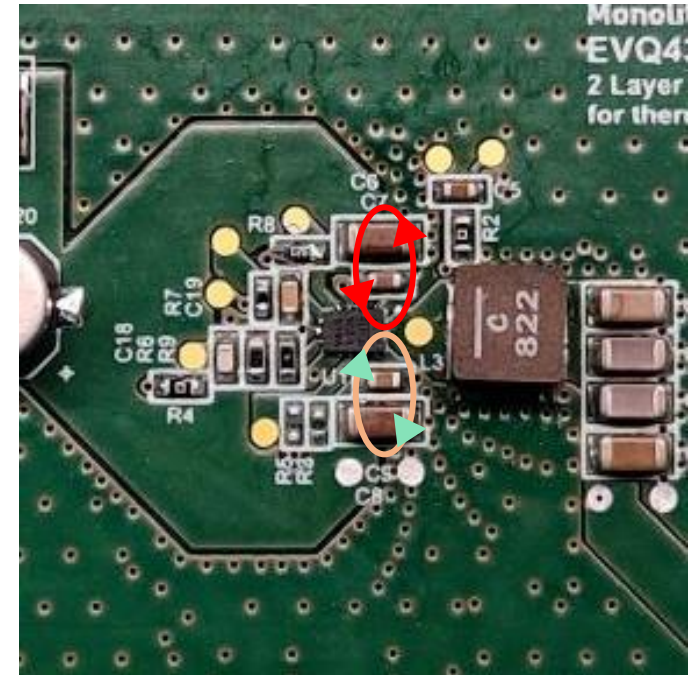
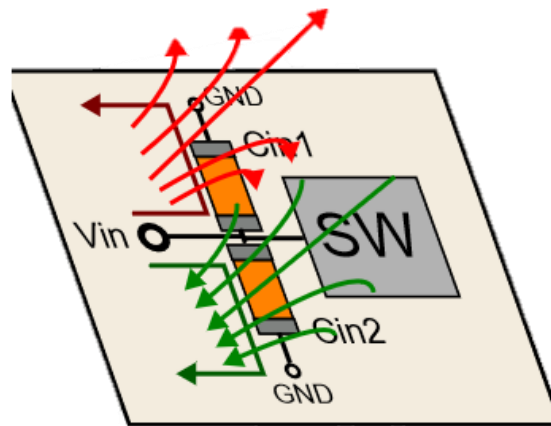
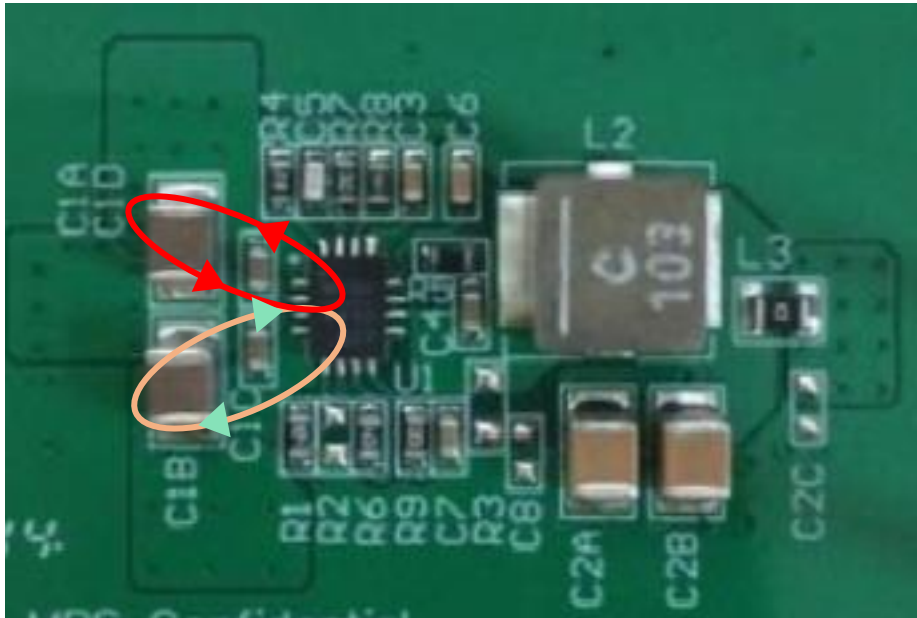


1. Minimize C_{IN} loop
2. Small SW polygon

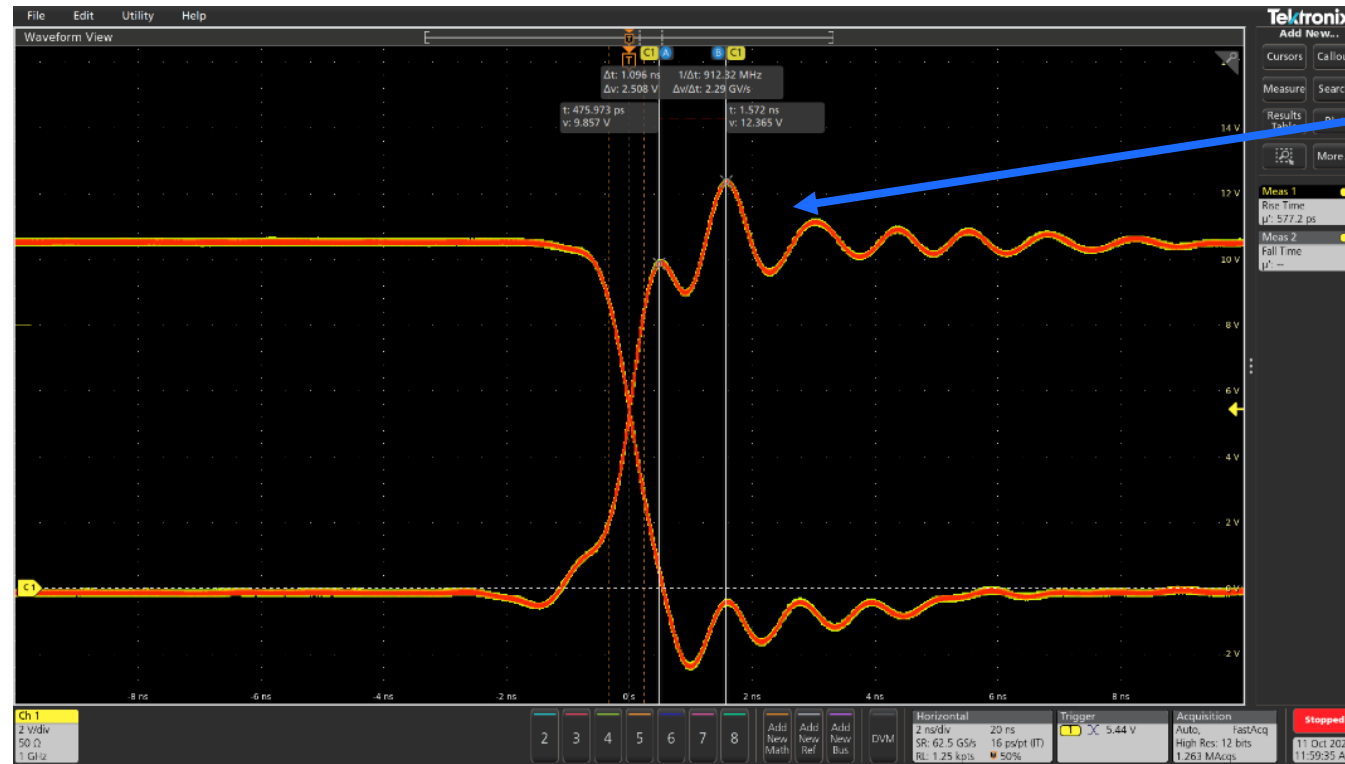


Symmetric Capacitors at V_{IN}

When placing the input capacitors symmetrically, creating two opposing current loops, the magnetic fields created by di/dt cancel each other as they have opposite directions.



Challenges with integrated Half-Bridge DC/DC



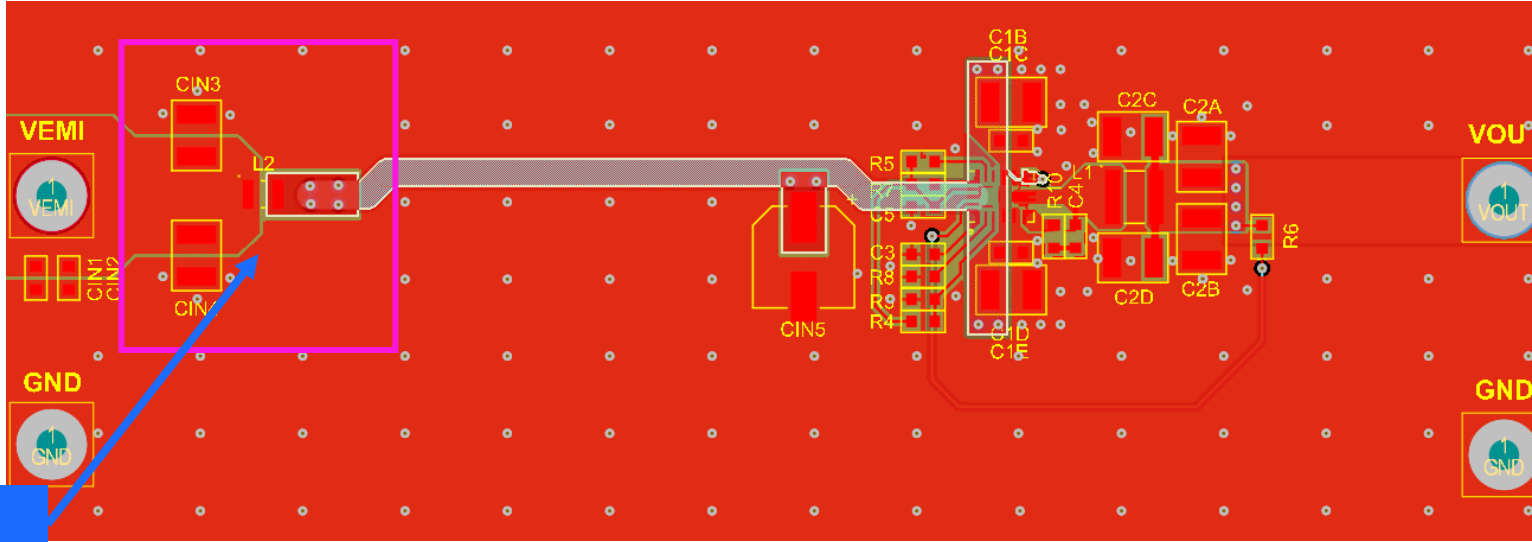
Monolithic IC with extremely fast switching 11V to 5V, 2.5A, 2.2MHz

- Rise time: 577ps
- Fall time: 900ps
- Ringing frequency: 800MHz to 900MHz
- Excellent efficiency requires good layout

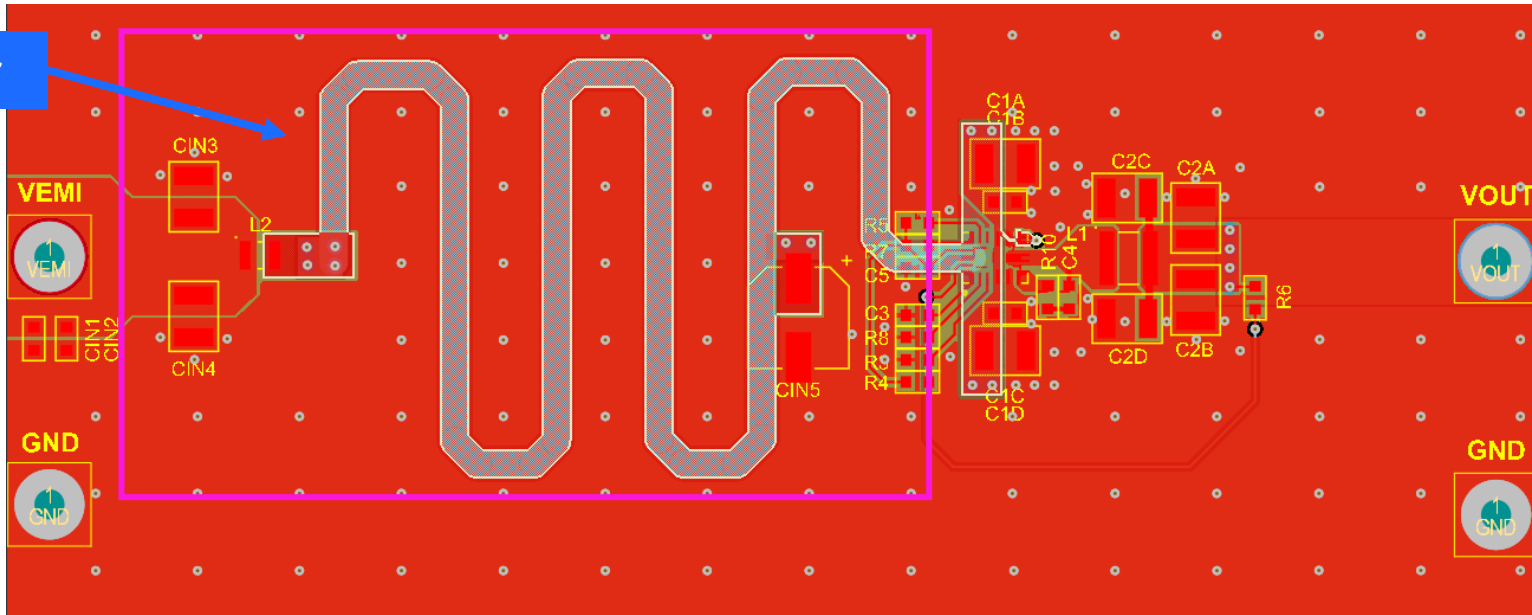
Empirical Investigation on Radiated Emissions

VIN Routing Style

How the Input Trace Affects Radiated Emissions

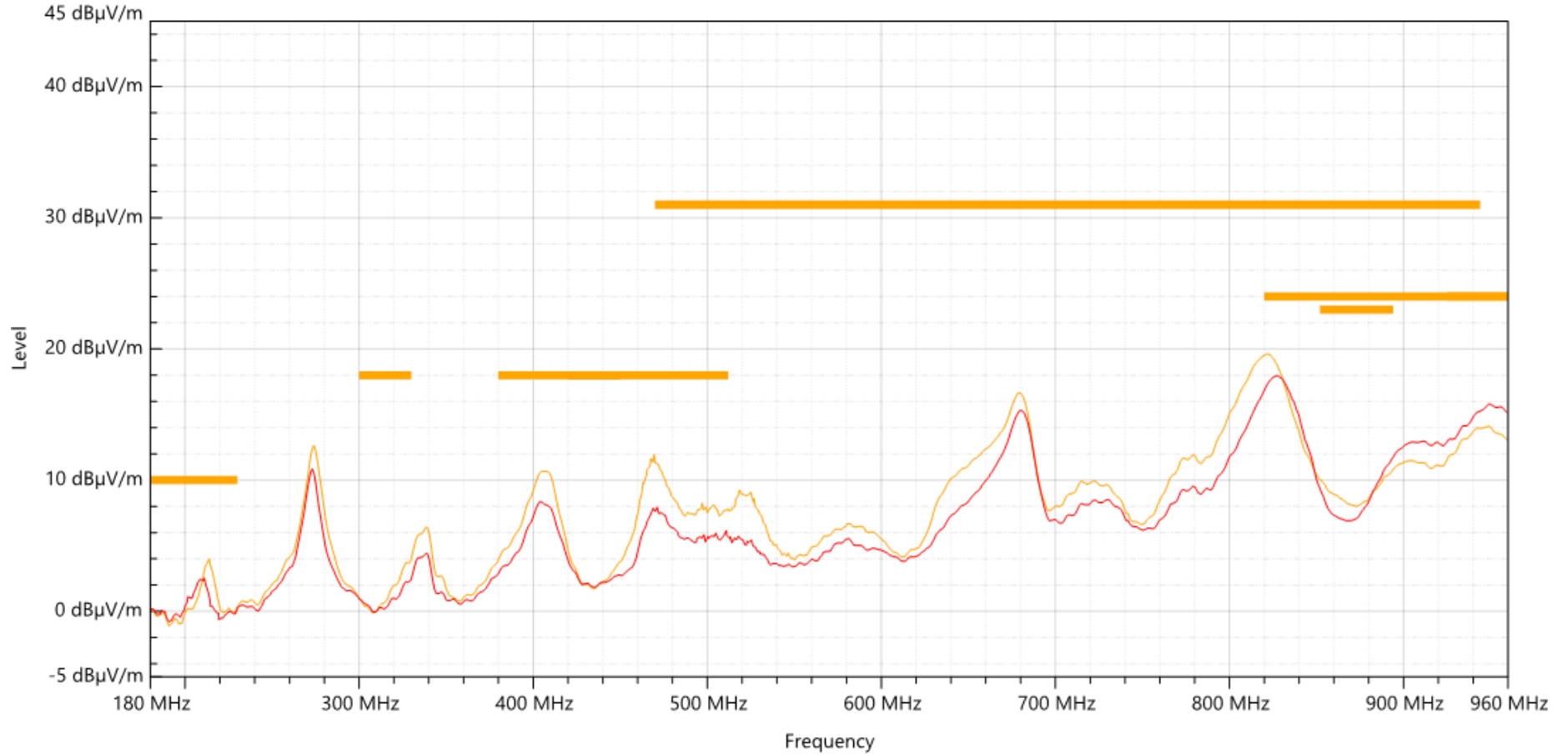


2nd order filter



How the Input Trace Affects Radiated Emissions

Horizontal

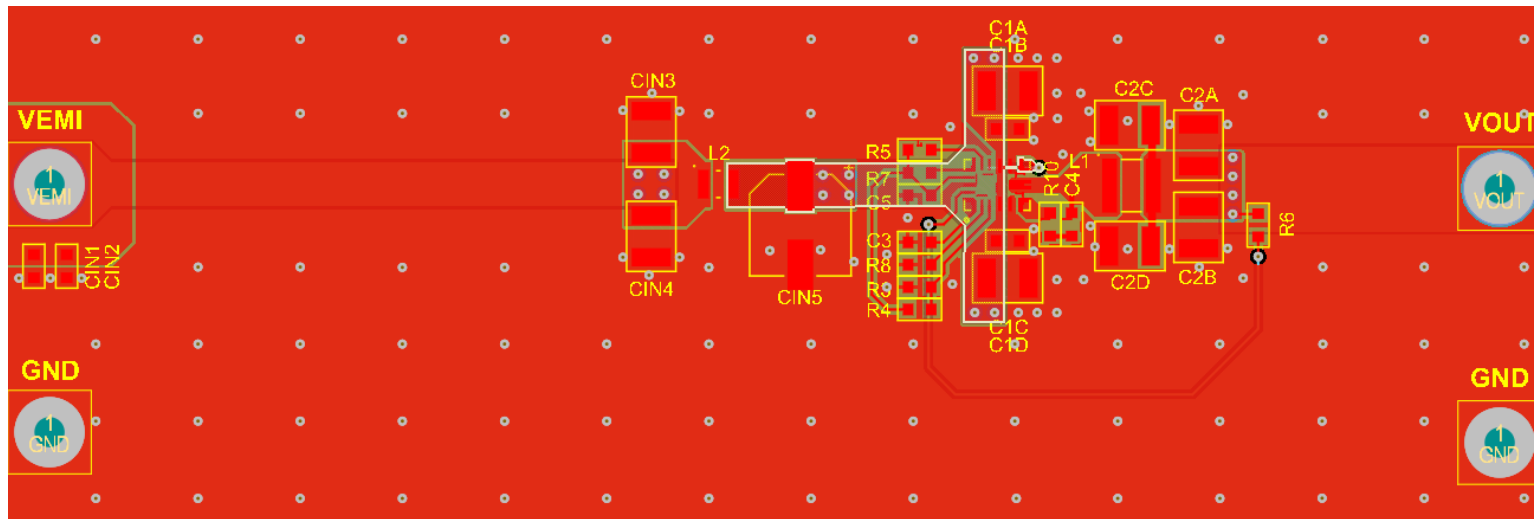
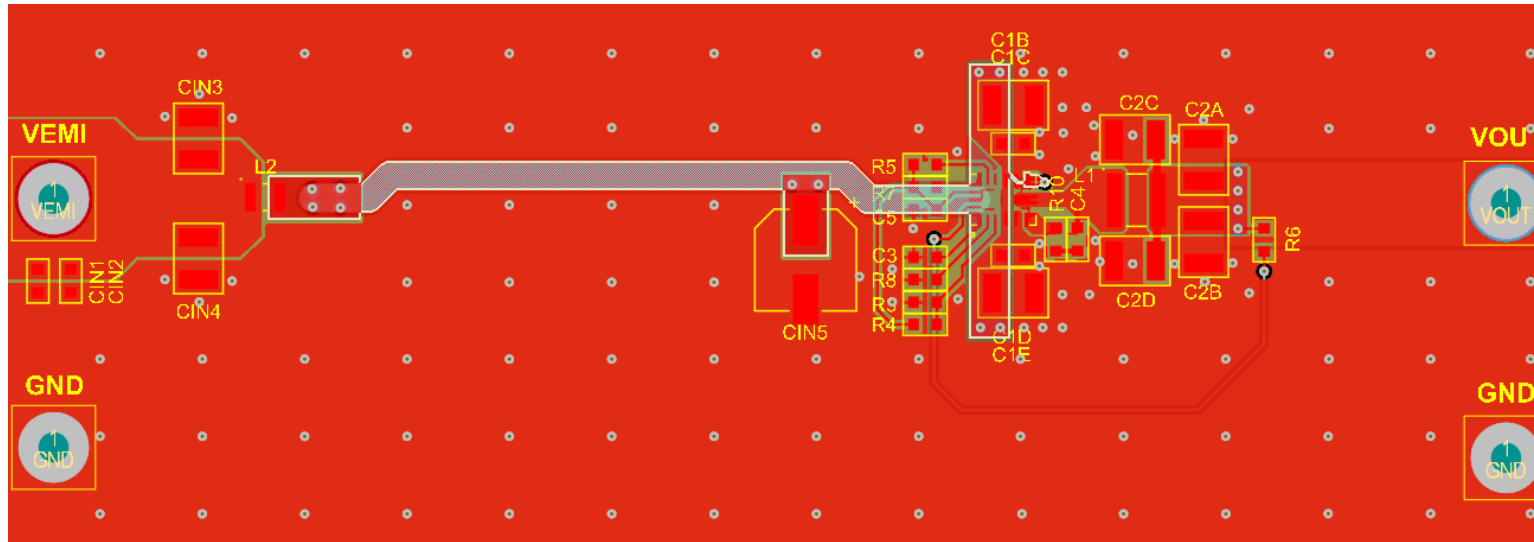


Straight Line

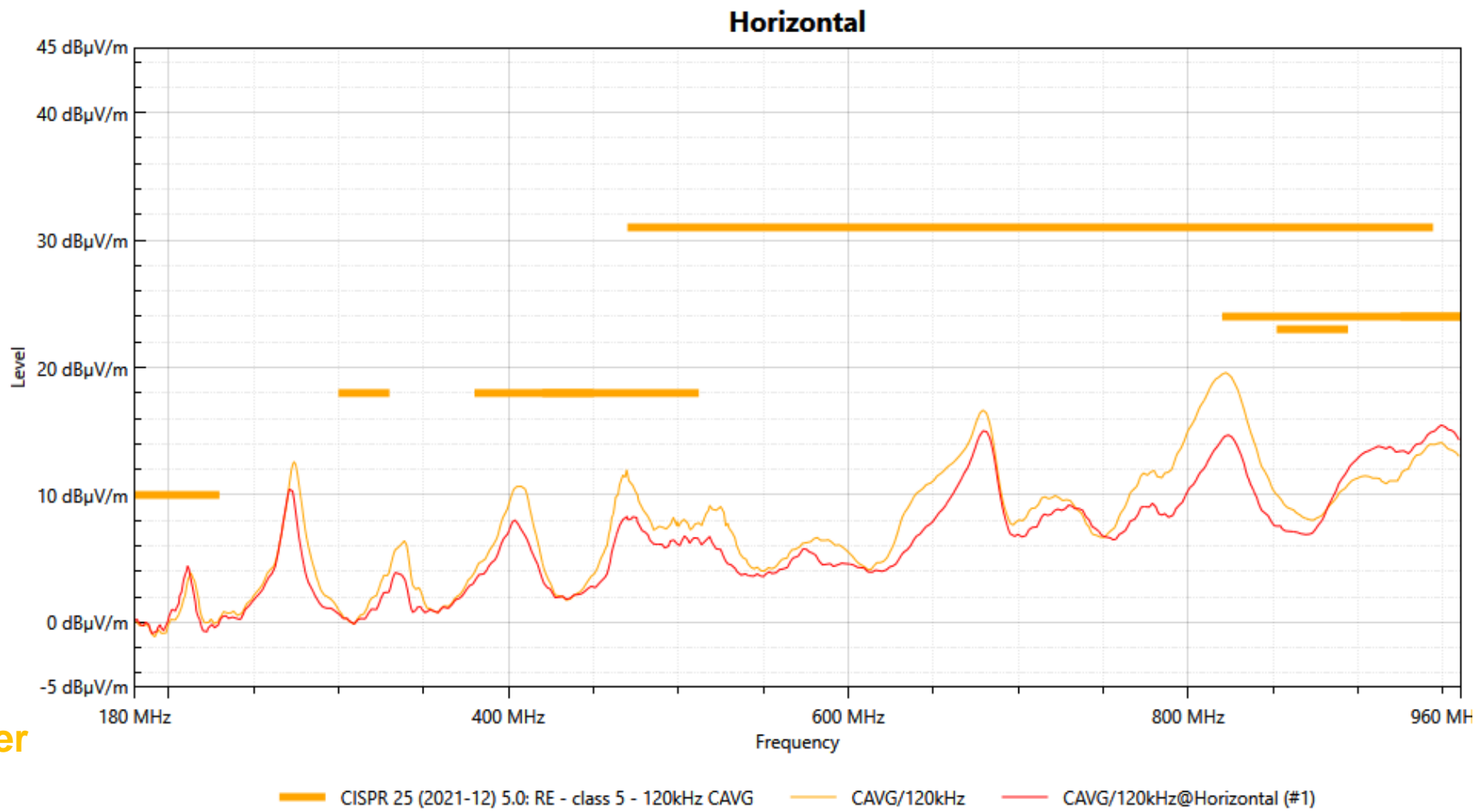
Zig-Zag Routing

— CISPR 25 (2021-12) 5.0: RE - class 5 - 120kHz CAVG — CAVG/120kHz — CAVG/120kHz@Horizontal (#1)

How EMI Filter Placement Affects Radiated Emissions



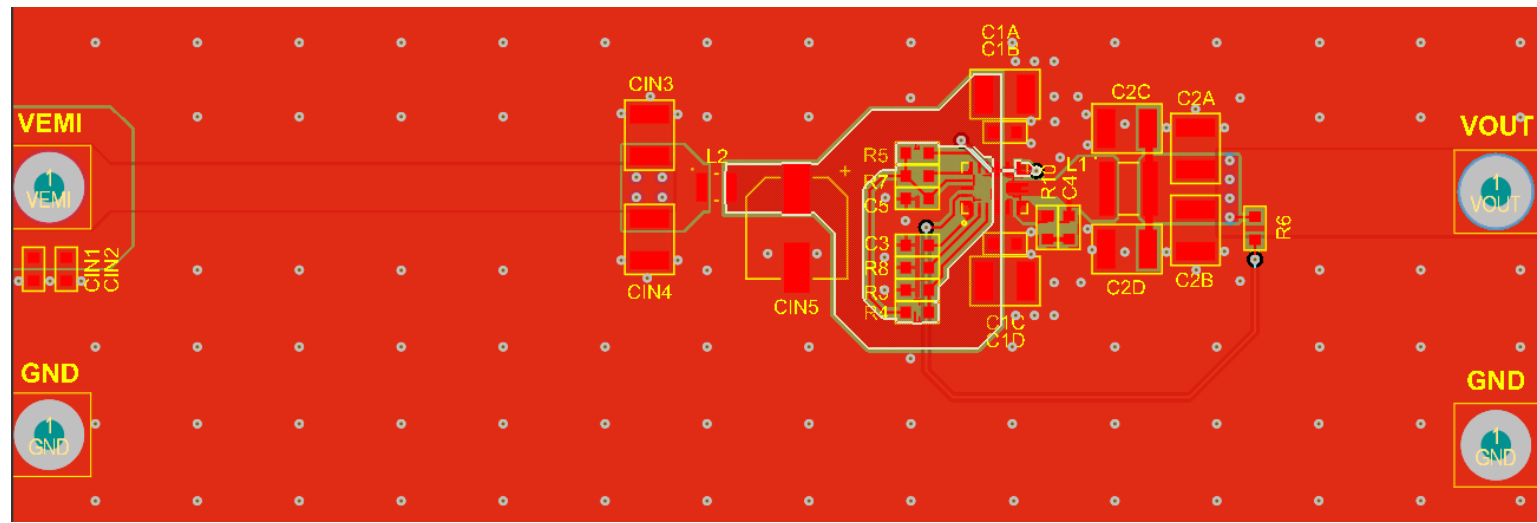
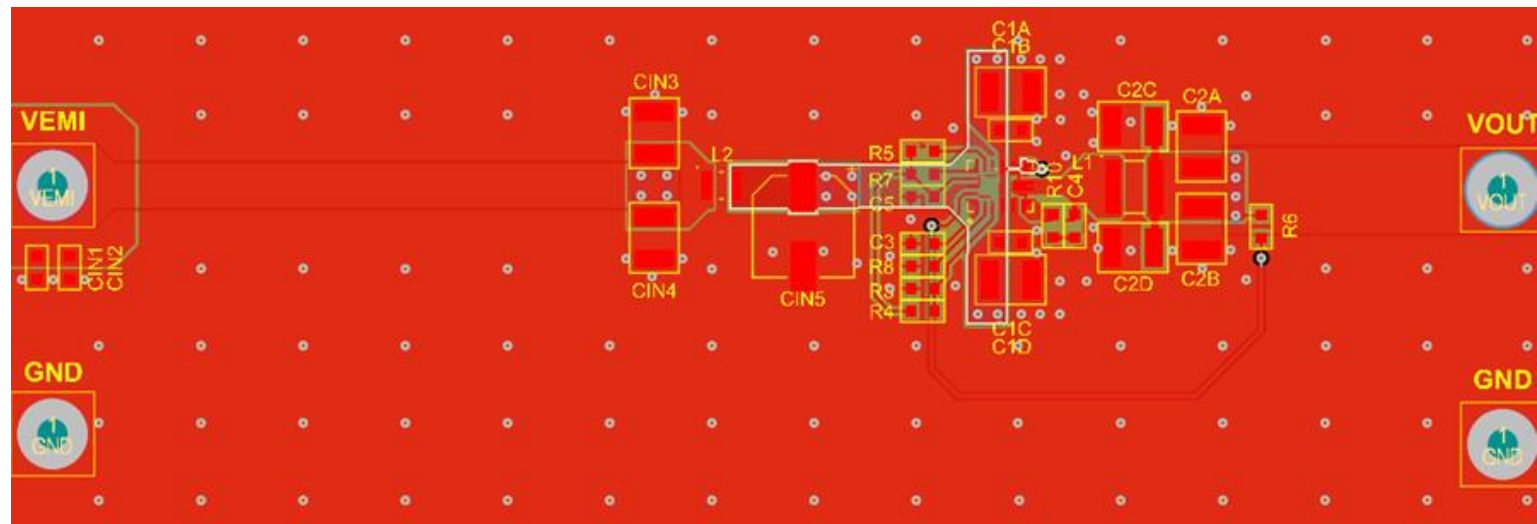
How Filter Placement Affects Radiated Emissions



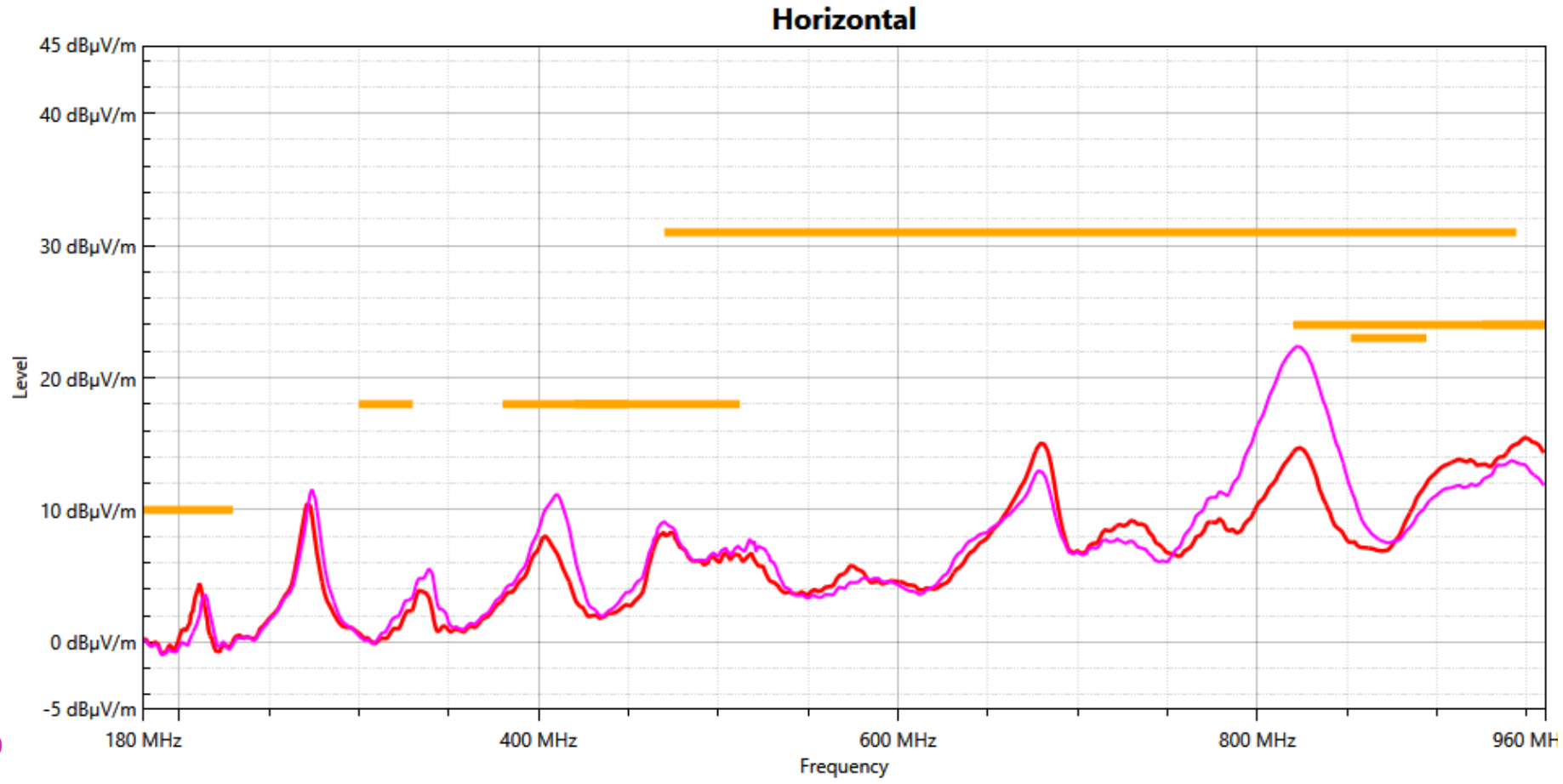
Long Distance to Filter

Short Distance to Filter

How the VIN Layer Affects Radiated Emissions



How the VIN Layer Affects Radiated Emissions

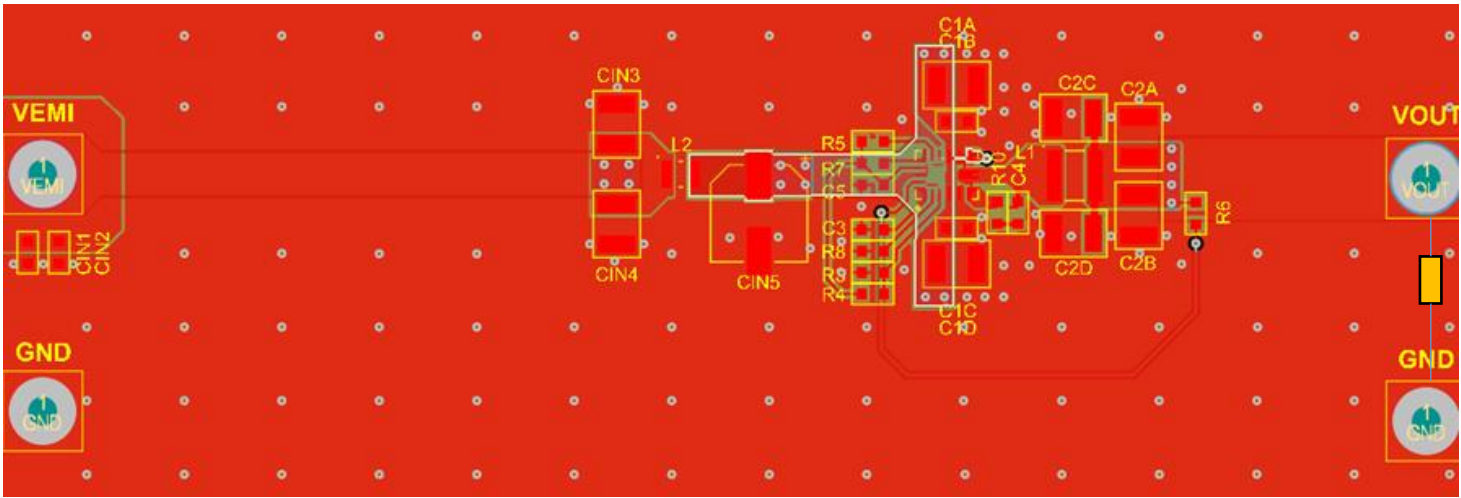
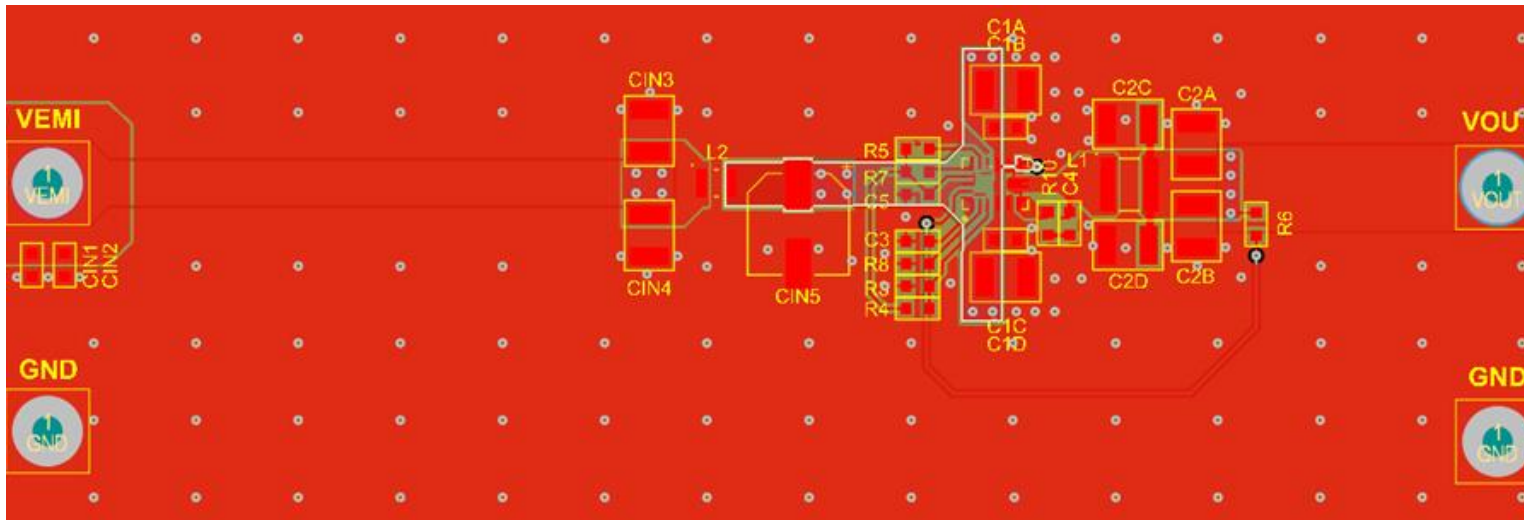


VIN Exposed on Top

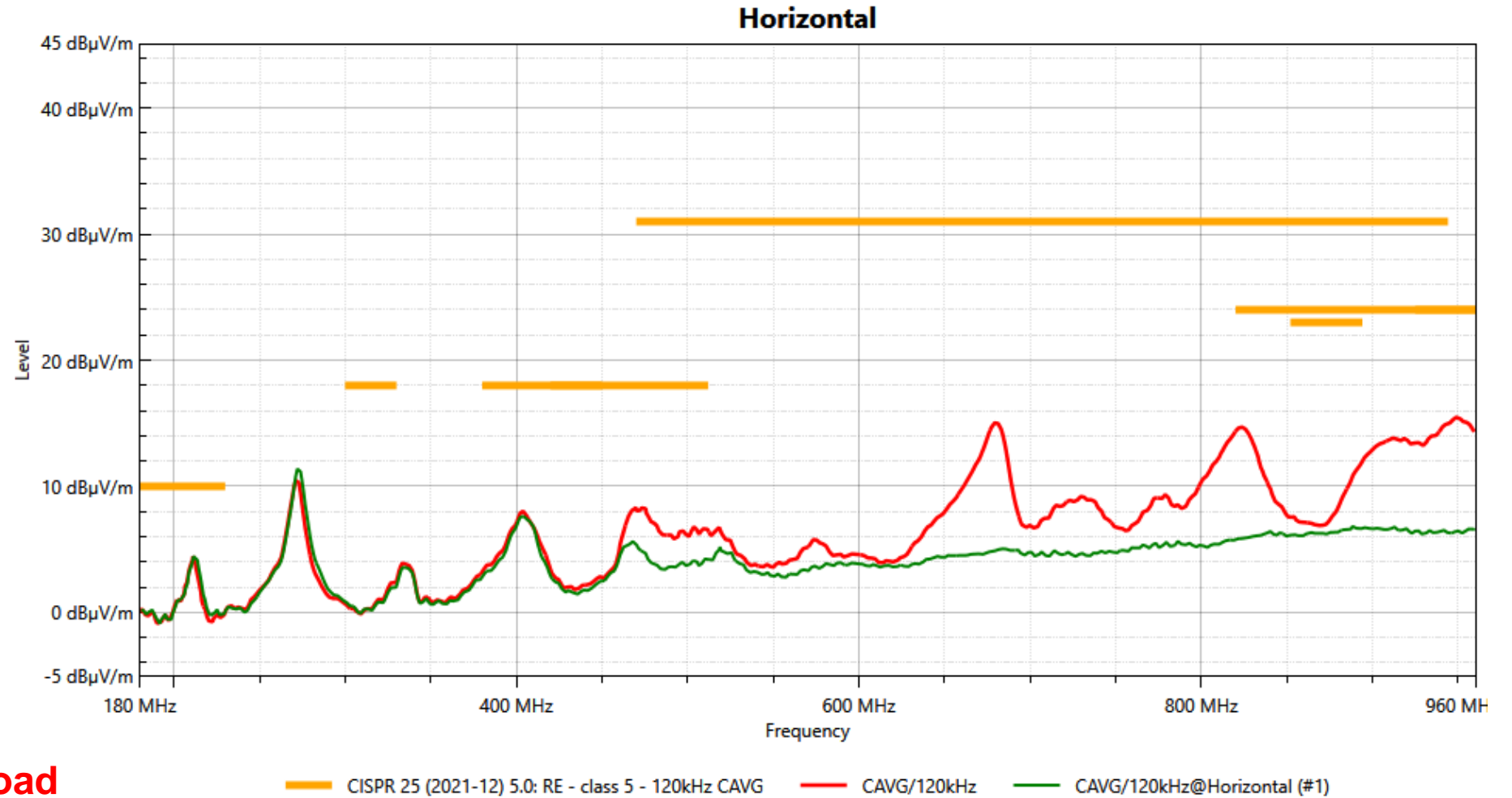
VIN Routed Internally

— CISPR 25 (2021-12) 5.0: RE - class 5 - 120kHz CAVG — CAVG/120kHz — CAVG/120kHz@Horizontal (#1)

How the Load Used Affects Radiated Emissions



How the Load Used Affects Radiated Emissions

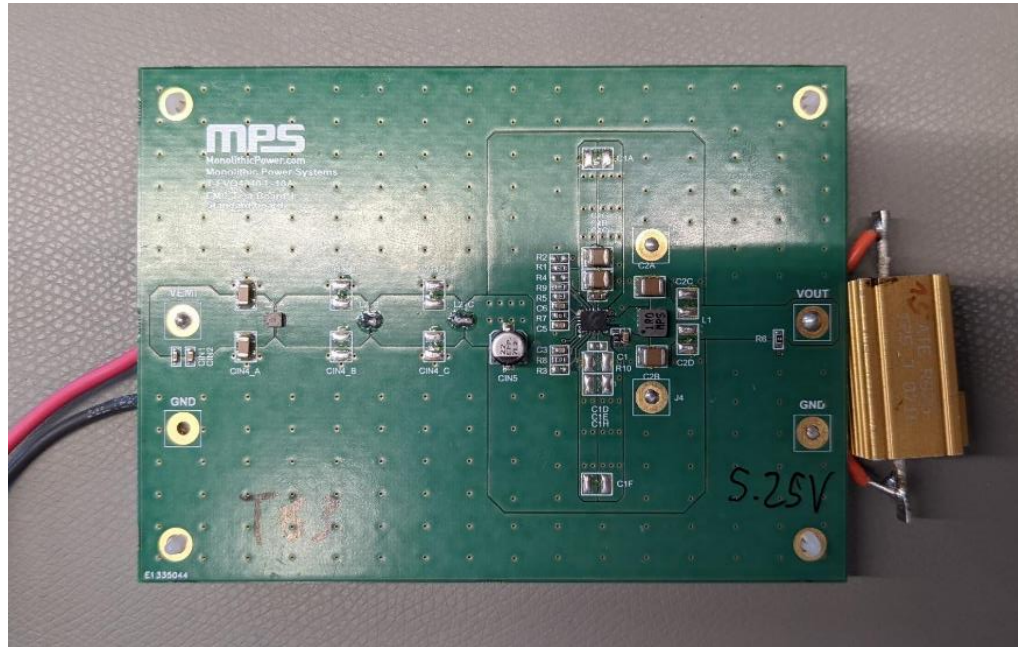


HF Filter on the Load

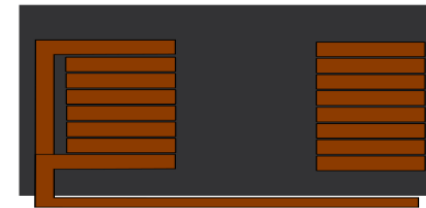
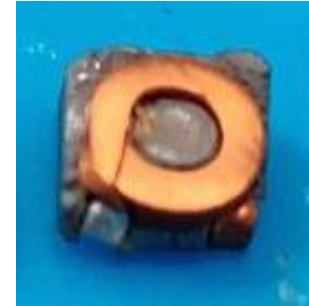
No HF Filter on the Load

Methodology

The input harness follows CISPR 25 standards. The output resistor is connected to the PCB with short cables.

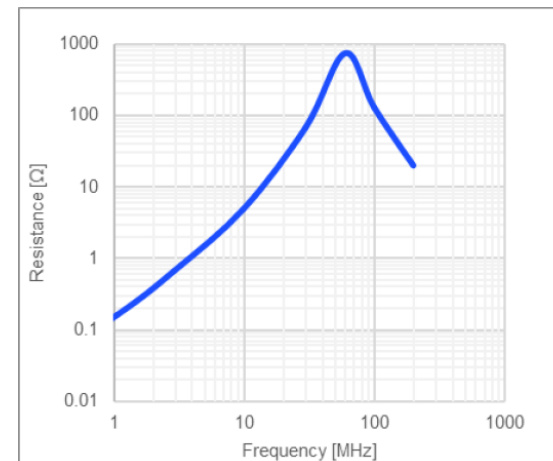


Test Set-Up



Shielded (molded)

ACR



$C_P = 8\text{pF}$

Conclusions

- There are endless DC/DC topologies, but the most common types in low voltage applications are all based on a half-bridge
- Learning how to analyze and what to look for in a half-bridge DC/DC will give you the tools to correctly design most DC/DC converters
- The key item is to locate the “hot loop,” and minimize its size, inductance and coupling effect by:
 - Placing the decoupling capacitors tightly
 - Placing it far from connectors and harnesses
 - Properly designing and placing filtering

Q&A

Let us know your questions!